

Patent No.

5,233,912



Andre Muller

INVENTOR

UNITED STATES PATENT

*The Commissioner of Patents and Trademarks has received an application for a new and useful invention. The requirements of law have been complied with, and it has been determined that a patent on the invention, known as*

**PISTON FOR FORCING LIQUID  
METAL OUT OF A CASTING CYLINDER**

*shall be granted under the laws of the United States of America. Therefore, this United States Patent grants to the person or persons having title to this patent the right to exclude others from making, using or selling the invention throughout the United States of America for the term of seventeen years from the date of this patent.*

August 10, 1993  
Date of Issue

*McHenry*  
Attesting Officer

