

PATENTS

DIE CASTING

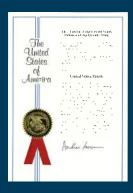


The Director of the United States Patent and Trademark Office

Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

United States Patent

Grants to the person(s) having title to this patent the right to exclude others from making, using, offering for sale, or selling the invention throughout the United States of America or importing the invention into the United State of America, and if the invention is a process, of the right to exclude other from using, offering for sale or selling throughout the United State of America, or importing into the United States of America, products made by that process, for the term set forth in 35 U.S.C. 154(a)(2) or (c)(1), subject to the payment of maintenance fees as provided by 35 U.S.C. 41(b). See the Maintenance Fee Notice on the inside of the cover.

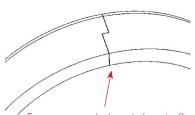




Many of Castool products and processes are "PATENTED"

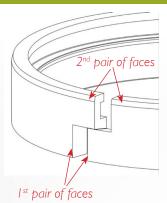
This outlines what to look for when idenifying product or technologies that possibly overlap with CASTOOL patents.

PLUNGER TIPS



Faces are angled, and close in flush manner to provide seal

WEAR RING FOR DIE-CASTING PISTON

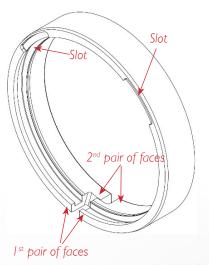


What we are looking for:

ANY Wear Ring for a Die-Casting Piston having:

- Ring-shaped body with cut having 2 pairs of opposing faces
- Opposing faces are angled to allow faces to contact each other flush manner when ring is compressed

IMPROVED WEAR RING WITH SLOTS



What we are looking for:

ANY Wear Ring for a Die-Casting
Piston having:

- Ring-shaped body with cut having 2 pairs of opposing faces
 - One or more slots on face of body

CASIOOL TOOLING SYSTEMS

SOME OF DIE CASTING PATENTS

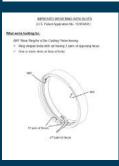
























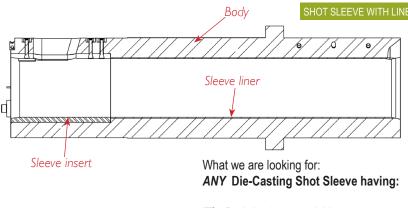


sales@castool.com

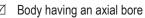


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SHOT SLEEVE



ALLPER



oxdot Sleeve liner formed on bore surface

Inner Carrier

Sleeve

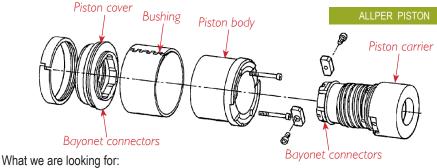
Wear ring made of 2nd material

lower toughness than 1st material)

(2nd material has higher hardness and

Piston head made of 1st material

✓ Sleeve insert abutting the liner



ANY Die-Casting Piston having:

✓ Piston cover

Piston body supporting bushing

Piston carrier

Bayonet connectors on piston cover and on piston

DIE-CASTING PISTON WITH IMPROVED TOUGHNESS

Piston head, any of:

AISI 4340 AISI 300M AISI 4140

What we are looking for:

ANY Die-Casting Piston having:

☑ Piston head, made 1st material

Inner carrier coupled to piston head

✓ Sleeve on inner carrier

✓ Wear ring mounted on piston head and made of 2nd material

with higher hardness and lower toughness than 1st material

- Piston head, made of any of AISI grade 4340, 300M or 4140 steel
- ✓ Inner carrier coupled to piston head
- ✓ Sleeve on inner carrier
- ✓ Wear ring mounted on piston head

If you see any product or technology that has ALL of the features identified by a checkmark, Please contact PAUL ROBBINS

If you need any more information please contact CASTOOL



CASTOOL MAKES DIE CASTING BETTER